



Negative Rake Carbide Beading Cutters

Easy Wood Tools® Negative Rake (NR) Beading Cutters are available in four (4) beading diameter sizes:
1/8" 3/16" 1/4" 3/8"

These Beading Cutters are our Negative Rake design, so they are less aggressive and designed for use on man-made materials and woods.

Each NR Beading Cutter is designed as a supplemental cutter to fit an Easy Wood Tools® Easy Rougher™ that accepts a Ci2 Easy Wood Tools Carbide Cutter:

Easy Start Mini Size Mid-Size

USE INSTRUCTIONS:

Simply remove the Standard Cutter by using your hex key to remove screw, then place the Beading Cutter with bottom flat side aligned with backstop on the cutter pocket, and use hex key to install screw back in center receptacle and bring to just tight (turn just to when screw stops – do not overtighten)

- 1.) Toolbar should be flat, and held firm, on tool rest
- 2.) Tool should be held and maintained parallel to floor
- 3.) Cutter should be at center line of project
- 4.) Tool rest should be close to project as to operate safely
- 5.) Ensure that your project is secure on your lathe for normal operation/turning
- 6.) For optimal performance, bring speed of lathe up to highest speed that is safe for the project you are turning
- 7.) Determine where you would like to add the bead(s)
- 8.) Slowly advance the cutter straight into your project
 - a. Do not force cutter forward or plunge hard
 - b. Maintain the tool flat on tool rest and parallel to floor as cutter advances, do not lift/tip tool
- 9.) Continue slowly advancing the cutter forward until all interior sides of cutter head have formed the bead
- 10.) Optionally, after bead has formed you may slowly rotate cutter left to right to further shape and define bead
 - a. Maintain the tool flat on tool rest and parallel to floor

Give your Easy Rougher™ seven (7) different uses in one tool by adding these four (4) NR Beading Cutters for decorative beads, the Square Standard Roughing Cutter (Ci2 SQ), the Radius Standard Cutter (Ci2 R2) for roughing/finishing on woods, and the Negative Rake Cutter (Ci2 R2 NR) for roughing/finishing on ultra-hard woods and man-made materials!