



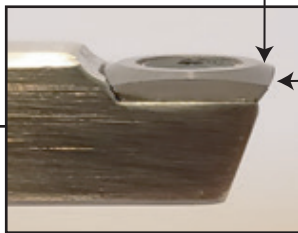
As industry experts in the carbide field, we design and manufacture our Standard and Patented Negative Rake Carbide Cutters\* with the best combination of grade, grind, and geometry specifically designed for turning.

- Optimum grade of carbide for the longest lasting sharp cutting edge
- Proprietary grinding process that results in the sharpest edge possible
- Precision ground finish. We don't polish our carbide cutters as the polishing process is prone to chipping the cutting edge

We are the first to create a Negative Rake Carbide Cutter to improve the turning experience with a less aggressive carbide cutter that virtually eliminates chipping, catches and blowouts. Our Negative Rake Cutters create smooth, safe, continuous cuts and make turning man-made materials and ultra-hardwoods safer and easier.

Top and relief surfaces work in tandem to produce a true negative rake cutting edge.

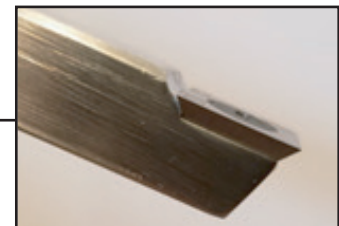
Our Negative Rake Cutters fit existing Easy Wood Tools tool bars. No need for two tools, simply swap between cutters.



Increasing the angle between the top and relief surface forces the cutter to be less aggressive.

Putting a standard carbide cutter at a downward angle is still aggressive and prone to catches and chipping.

This method will not yield all the benefits of a true negative rake cutting edge.



\*Patent Numbers: D902966, D902967 and D902968